

**CALIFORNIA STATE UNIVERSITY, NORTHRIDGE  
MECHANICAL ENGINEERING DEPARTMENT**

**ME335 Formulae Sheet**

**Infinite Statistics**

$$x' = \lim_{N \rightarrow \infty} \frac{1}{N} \sum_{i=1}^N x_i$$

$$\sigma^2 = \lim_{N \rightarrow \infty} \frac{1}{N} \sum_{i=1}^N (x_i - x')^2$$

$$z_1 = \frac{x_1 - x'}{\sigma}$$

**Finite Statistics**

$$\bar{x} = \lim_{N \rightarrow \infty} \frac{1}{N} \sum_{i=1}^N x_i$$

$$S_x^2 = \lim_{N \rightarrow \infty} \frac{1}{N-1} \sum_{i=1}^N (x_i - \bar{x})^2$$

$$t = \frac{x - \bar{x}}{S_x}$$

**Goodness of fit**

$$\alpha = 1 - P$$

$$\nu = N - m$$

$$\chi^2 = \sum_i \frac{(n_j - n'_j)^2}{n'_j}$$

$P(\chi^2) < 0.05$  Good fit

$0.05 \leq P(\chi^2) < 0.95$  Reasonable fit

$P(\chi^2) > 0.95$  Reject fit

**Regression**

First Order Polynomial fit

$$y_c = a_o + a_1 x$$

$$a_1 = \frac{N \sum_{i=1}^N x_i y_i - \sum_{i=1}^N x_i \sum_{i=1}^N y_i}{N \sum_{i=1}^N x_i^2 - (\sum_{i=1}^N x_i)^2}$$

$$a_o = \bar{y} - a_1 \bar{x}$$

Second Order Polynomial fit

$$y_c = a_o + a_1 x + a_2 x^2$$

$$\begin{bmatrix} N & \sum x & \sum x_i^2 \\ \sum x & \sum x_i^2 & \sum x_i^3 \\ \sum x_i^2 & \sum x_i^3 & \sum x_i^4 \end{bmatrix} \begin{Bmatrix} a_o \\ a_1 \\ a_2 \end{Bmatrix} = \begin{Bmatrix} \sum y_i \\ \sum y_i x_i \\ \sum y_i x_i^2 \end{Bmatrix}$$

Correlation Coefficient

$$r = \sqrt{1 - \frac{S_{yx}^2}{S_y^2}}$$

Number of Measurements

$$N = \left( \frac{t_{\nu,95} S_x}{d} \right)^2 \quad (95\%)$$

where, d=CI/2

$$CI = \pm t_{\nu,95} \frac{S_x}{\sqrt{N}} \quad (95\%)$$

$$N_{needed} = N_T - N_1$$

**Design Stage Uncertainty**

$$u_d = \pm \sqrt{u_o^2 + u_c^2}$$

**Propagation of Error**

$$1- z = x + y, z = x - y$$

$$u_z = \pm \sqrt{u_x^2 + u_y^2}$$

$$2- z = xy, z = x/y$$

$$\frac{u_z}{z} = \pm \sqrt{\left(\frac{u_x}{x}\right)^2 + \left(\frac{u_y}{y}\right)^2}$$

$$3- z = x^m y^n$$

$$\frac{u_z}{z} = \pm \sqrt{\left(\frac{mu_x}{x}\right)^2 + \left(\frac{nu_y}{y}\right)^2}$$

**Multiple Measurements Uncertainty**

$$u_x = \pm \sqrt{B^2 + (t_{\nu,95} P)^2} \quad (95\%)$$

where,

$$B = \sqrt{B_1^2 + B_2^2 + B_3^2 + \dots}$$

$$P = \sqrt{P_1^2 + P_2^2 + P_3^2 + \dots}$$

$$\nu = \frac{\left(\sum_{i=1}^k P_k^2\right)^2}{\sum_{i=1}^k \left(\frac{P_k^4}{\nu_k}\right)}$$

where,  $\nu_k = N_k - 1$

**System Response**

Zero Order System

$$y = Ky(t)$$

First Order System -Step fn Input

$$y(t) = KA + (y_o - KA)e^{-\frac{t}{\tau}}$$

Error Fraction

$$\Gamma(t) = \frac{y(t) - y_\infty}{y_o - y_\infty} = e^{-\frac{t}{\tau}}$$

First Order System -Sine fn Input

$$y(t) = Ce^{-\frac{t}{\tau}} + \frac{KA}{\sqrt{1+(\omega\tau)^2}} \sin(\omega t - \tan^{-1} \omega\tau)$$

where,

$$B(\omega) = \frac{KA}{\sqrt{1+(\omega\tau)^2}}$$

$$\phi(\omega) = -\tan^{-1} \omega\tau$$

$$M(\omega) = \frac{1}{\sqrt{1+(\omega\tau)^2}}$$

$$\beta_1 = \frac{\phi(\omega)}{\omega}$$

$$\delta(\omega) = \text{dynamic error} = M(\omega) - 1$$

Second Order System - Homogeneous Response

$$0 \leq \zeta < 1$$

$$y(t) = C e^{-\zeta \omega_n t} \sin(\omega_n \sqrt{1 - \zeta^2} t + \Theta)$$

where,

$$\omega_d = \omega_n \sqrt{1 - \zeta^2}$$

$$\zeta = 1$$

$$y(t) = C_1 e^{\lambda t} + C_2 t e^{\lambda t}$$

$$\zeta > 1$$

$$y(t) = C_1 e^{\lambda_1 t} + C_2 e^{\lambda_2 t}$$

Second Order System - Step fn Input (I.C.=0)

$$0 \leq \zeta < 1$$

$$y(t) = KA - K A e^{-\zeta \omega_n t} \left[ \frac{\zeta}{\sqrt{1-\zeta^2}} \sin(\omega_n \sqrt{1-\zeta^2} t) + \cos(\omega_n \sqrt{1-\zeta^2} t) \right]$$

$$\zeta = 1$$

$$y(t) = KA - KA(1 + \omega_n t) e^{-\omega_n t}$$

$$\zeta > 1$$

$$y(t) = KA - KA \left[ \frac{\zeta + \sqrt{\zeta^2 - 1}}{2\sqrt{\zeta^2 - 1}} e^{(-\zeta + \sqrt{\zeta^2 - 1})\omega_n t} + \frac{\zeta - \sqrt{\zeta^2 - 1}}{2\sqrt{\zeta^2 - 1}} e^{(-\zeta - \sqrt{\zeta^2 - 1})\omega_n t} \right]$$

Second Order System - Sine fn Input (I.C.=0)

$$y(t) = y_h(t) + \frac{KA \sin(\omega t + \phi(\omega))}{\sqrt{[1 - (\frac{\omega}{\omega_n})^2]^2 + (\frac{2\zeta\omega}{\omega_n})^2}}$$

where,

$$\phi(\omega) = \tan^{-1} \left( -\frac{2\zeta \frac{\omega}{\omega_n}}{1 - (\frac{\omega}{\omega_n})^2} \right)$$

**Thermocouple**

$$\alpha_{AB} = \frac{\partial(emf)}{\partial(T)}$$

$$Q_\pi = \pi_{AB} I$$

$$Q_\sigma = \sigma I (T_1 - T_2)$$

$$E = \sum_0^i c_i T^i$$

$$R = \frac{\rho l}{A}$$

**Strain Gauge**

$$\sigma = \frac{F_N}{A_c}$$

$$\epsilon = \frac{\delta L}{L}$$

$$e_l = \frac{k_t (\frac{\epsilon_l}{\epsilon_a} + \nu_o)}{1 - \nu_o k_t} \times 100$$

$$\frac{\delta E_o}{E_i} = \frac{GF\epsilon}{4}$$

$$\frac{\delta E_o}{E_i} = k \frac{GF\epsilon}{4}$$

**Table 4.3** Probability Values for Normal Error Function

$z_1 = \frac{x_1 - x'}{\sigma}$	0.00	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09
One-Sided Integral Solutions for $p(z_1) = \frac{1}{(2\pi)^{1/2}} \int_0^{z_1} e^{-\beta^2/2} d\beta$										
0.0	0.0000	0.0040	0.0080	0.0120	0.0160	0.0199	0.0239	0.0279	0.0319	0.0359
0.1	0.0398	0.0438	0.0478	0.0517	0.0557	0.0596	0.0636	0.0675	0.0714	0.0753
0.2	0.0793	0.0832	0.0871	0.0910	0.0948	0.0987	0.1026	0.1064	0.1103	0.1141
0.3	0.1179	0.1217	0.1255	0.1293	0.1331	0.1368	0.1406	0.1443	0.1480	0.1517
0.4	0.1554	0.1591	0.1628	0.1664	0.1700	0.1736	0.1772	0.1809	0.1844	0.1879
0.5	0.1915	0.1950	0.1985	0.2019	0.2054	0.2088	0.2123	0.2157	0.2190	0.2224
0.6	0.2257	0.2291	0.2324	0.2357	0.2389	0.2422	0.2454	0.2486	0.2517	0.2549
0.7	0.2580	0.2611	0.2642	0.2673	0.2704	0.2734	0.2764	0.2794	0.2823	0.2852
0.8	0.2881	0.2910	0.2939	0.2967	0.2995	0.3023	0.3051	0.3078	0.3106	0.3133
0.9	0.3159	0.3186	0.3212	0.3238	0.3264	0.3289	0.3315	0.3340	0.3365	0.3389
1.0	0.3413	0.3438	0.3461	0.3485	0.3508	0.3531	0.3554	0.3577	0.3599	0.3621
1.1	0.3643	0.3665	0.3686	0.3708	0.3729	0.3749	0.3770	0.3790	0.3810	0.3830
1.2	0.3849	0.3869	0.3888	0.3907	0.3925	0.3944	0.3962	0.3980	0.3997	0.4015
1.3	0.4032	0.4049	0.4066	0.4082	0.4099	0.4115	0.4131	0.4147	0.4162	0.4177
1.4	0.4192	0.4207	0.4222	0.4236	0.4251	0.4265	0.4279	0.4292	0.4306	0.4319
1.5	0.4332	0.4345	0.4357	0.4370	0.4382	0.4394	0.4406	0.4418	0.4429	0.4441
1.6	0.4452	0.4463	0.4474	0.4484	0.4495	0.4505	0.4515	0.4525	0.4535	0.4545
1.7	0.4554	0.4564	0.4573	0.4582	0.4591	0.4599	0.4608	0.4616	0.4625	0.4633
1.8	0.4641	0.4649	0.4656	0.4664	0.4671	0.4678	0.4686	0.4693	0.4699	0.4706
1.9	0.4713	0.4719	0.4726	0.4732	0.4738	0.4744	0.4750	0.4758	0.4761	0.4767
2.0	0.4772	0.4778	0.4783	0.4788	0.4793	0.4799	0.4803	0.4808	0.4812	0.4817
2.1	0.4821	0.4826	0.4830	0.4834	0.4838	0.4842	0.4846	0.4850	0.4854	0.4857
2.2	0.4861	0.4864	0.4868	0.4871	0.4875	0.4878	0.4881	0.4884	0.4887	0.4890
2.3	0.4893	0.4896	0.4898	0.4901	0.4904	0.4906	0.4909	0.4911	0.4913	0.4916
2.4	0.4918	0.4920	0.4922	0.4925	0.4927	0.4929	0.4931	0.4932	0.4934	0.4936
2.5	0.4938	0.4940	0.4941	0.4943	0.4945	0.4946	0.4948	0.4949	0.4951	0.4952
2.6	0.4953	0.4955	0.4956	0.4957	0.4959	0.4960	0.4961	0.4962	0.4963	0.4964
2.7	0.4965	0.4966	0.4967	0.4968	0.4969	0.4970	0.4971	0.4972	0.4973	0.4974
2.8	0.4974	0.4975	0.4976	0.4977	0.4977	0.4978	0.4979	0.4979	0.4980	0.4981
2.9	0.4981	0.4982	0.4982	0.4983	0.4984	0.4984	0.4985	0.4985	0.4986	0.4986
3.0	0.49865	0.4987	0.4987	0.4988	0.4988	0.4988	0.4989	0.4989	0.4989	0.4990

**Table 4.4** Student-*t* Distribution

v	<i>t</i> <sub>50</sub>	<i>t</i> <sub>90</sub>	<i>t</i> <sub>95</sub>	<i>t</i> <sub>99</sub>
1	1.000	6.314	12.706	63.657
2	0.816	2.920	4.303	9.925
3	0.765	2.353	3.182	5.841
4	0.741	2.132	2.770	4.604
5	0.727	2.015	2.571	4.032
6	0.718	1.943	2.447	3.707
7	0.711	1.895	2.365	3.499
8	0.706	1.860	2.306	3.355
9	0.703	1.833	2.262	3.250
10	0.700	1.812	2.228	3.169
11	0.697	1.796	2.201	3.106
12	0.695	1.782	2.179	3.055
13	0.694	1.771	2.160	3.012
14	0.692	1.761	2.145	2.977
15	0.691	1.753	2.131	2.947
16	0.690	1.746	2.120	2.921
17	0.689	1.740	2.110	2.898
18	0.688	1.734	2.101	2.878
19	0.688	1.729	2.093	2.861
20	0.687	1.725	2.086	2.845
21	0.686	1.721	2.080	2.831
30	0.683	1.697	2.042	2.750
40	0.681	1.684	2.021	2.704
50	0.680	1.679	2.010	2.679
60	0.679	1.671	2.000	2.660
$\infty$	0.674	1.645	1.960	2.576

**Table 4.5** Values for  $\chi^2_\alpha$ 

v	$\chi^2_{0.99}$	$\chi^2_{0.975}$	$\chi^2_{0.95}$	$\chi^2_{0.90}$	$\chi^2_{0.50}$	$\chi^2_{0.05}$	$\chi^2_{0.025}$	$\chi^2_{0.01}$
1	0.000	0.000	0.000	0.016	0.455	3.84	5.02	6.63
2	0.020	0.051	0.103	0.211	1.39	5.99	7.38	9.21
3	0.115	0.216	0.352	0.584	2.37	7.81	9.35	11.3
4	0.297	0.484	0.711	1.06	3.36	9.49	11.1	13.3
5	0.554	0.831	1.15	1.61	4.35	11.1	12.8	15.1
6	0.872	1.24	1.64	2.20	5.35	12.6	14.4	16.8
7	1.24	1.69	2.17	2.83	6.35	14.1	16.0	18.5
8	1.65	2.18	2.73	3.49	7.34	15.5	17.5	20.1
9	2.09	2.70	3.33	4.17	8.34	16.9	19.0	21.7
10	2.56	3.25	3.94	4.78	9.34	18.3	20.5	23.2
11	3.05	3.82	4.57	5.58	10.3	19.7	21.9	24.7
12	3.57	4.40	5.23	6.30	11.3	21.0	23.3	26.2
13	4.11	5.01	5.89	7.04	12.3	22.4	24.7	27.7
14	4.66	5.63	6.57	7.79	13.3	23.7	26.1	29.1
15	5.23	6.26	7.26	8.55	14.3	25.0	27.5	30.6
16	5.81	6.91	7.96	9.31	15.3	26.3	28.8	32.0
17	6.41	7.56	8.67	10.1	16.3	27.6	30.2	33.4
18	7.01	8.23	9.39	10.9	17.3	28.9	31.5	34.8
19	7.63	8.91	10.1	11.7	18.3	30.1	32.9	36.2
20	8.26	9.59	10.9	12.4	19.3	31.4	34.2	37.6
30	15.0	16.8	18.5	20.6	29.3	43.8	47.0	50.9
60	37.5	40.5	43.2	46.5	59.3	79.1	83.3	88.4

**Table 8.6 Thermocouple Reference Table for Type-J Thermocouple<sup>a</sup>**

Temperature (°C)	Thermocouple emf (mV)									
	0	-1	-2	-3	-4	-5	-6	-7	-8	-9
-210	-8.095									
-200	-7.890	-7.912	-7.934	-7.955	-7.976	-7.996	-8.017	-8.037	-8.057	-8.076
-190	-7.659	-7.683	-7.707	-7.731	-7.755	-7.778	-7.801	-7.824	-7.846	-7.868
-180	-7.403	-7.429	-7.456	-7.482	-7.508	-7.534	-7.559	-7.585	-7.610	-7.634
-170	-7.123	-7.152	-7.181	-7.209	-7.237	-7.265	-7.293	-7.321	-7.348	-7.376
-160	-6.821	-6.853	-6.883	-6.914	-6.944	-6.975	-7.005	-7.035	-7.064	-7.094
-150	-6.500	-6.533	-6.566	-6.598	-6.631	-6.663	-6.695	-6.727	-6.759	-6.790
-140	-6.159	-6.194	-6.229	-6.263	-6.298	-6.332	-6.366	-6.400	-6.433	-6.467
-130	-5.801	-5.838	-5.874	-5.910	-5.946	-5.982	-6.018	-6.054	-6.089	-6.124
-120	-5.426	-5.465	-5.503	-5.541	-5.578	-5.616	-5.653	-5.690	-5.727	-5.764
-110	-5.037	-5.076	-5.116	-5.155	-5.194	-5.233	-5.272	-5.311	-5.350	-5.388
-100	-4.633	-4.674	-4.714	-4.755	-4.796	-4.836	-4.877	-4.917	-4.957	-4.997
-90	-4.215	-4.257	-4.300	-4.342	-4.384	-4.425	-4.467	-4.509	-4.550	-4.591
-80	-3.786	-3.829	-3.872	-3.916	-3.959	-4.002	-4.045	-4.088	-4.130	-4.173
-70	-3.344	-3.389	-3.434	-3.478	-3.522	-3.566	-3.610	-3.654	-3.698	-3.742
-60	-2.893	-2.938	-2.984	-3.029	-3.075	-3.120	-3.165	-3.210	-3.255	-3.300
-50	-2.431	-2.478	-2.524	-2.571	-2.617	-2.663	-2.709	-2.755	-2.801	-2.847
-40	-1.961	-2.008	-2.055	-2.103	-2.150	-2.197	-2.244	-2.291	-2.338	-2.385
-30	-1.482	-1.530	-1.578	-1.626	-1.674	-1.722	-1.770	-1.818	-1.865	-1.913
-20	-0.995	-1.044	-1.093	-1.142	-1.190	-1.239	-1.288	-1.336	-1.385	-1.433
-10	-0.501	-0.550	-0.600	-0.650	-0.699	-0.749	-0.798	-0.847	-0.896	-0.946
0	0.000	-0.050	-0.101	-0.151	-0.201	-0.251	-0.301	-0.351	-0.401	-0.451
	0	+1	+2	+3	+4	+5	+6	+7	+8	+9
0	0.000	0.050	0.101	0.151	0.202	0.253	0.303	0.354	0.405	0.451
10	0.507	0.558	0.609	0.660	0.711	0.762	0.814	0.865	0.916	0.968
20	1.019	1.071	1.122	1.174	1.226	1.277	1.329	1.381	1.433	1.485
30	1.537	1.589	1.641	1.693	1.745	1.797	1.849	1.902	1.954	2.006
40	2.059	2.111	2.164	2.216	2.269	2.322	2.374	2.427	2.480	2.532
50	2.585	2.638	2.691	2.744	2.797	2.850	2.903	2.956	3.009	3.062
60	3.116	3.169	3.222	3.275	3.329	3.382	3.436	3.489	3.543	3.596
70	3.650	3.703	3.757	3.810	3.864	3.918	3.971	4.025	4.079	4.133
80	4.187	4.240	4.294	4.348	4.402	4.456	4.510	4.564	4.618	4.672
90	4.726	4.781	4.835	4.889	4.943	4.997	5.052	5.106	5.160	5.215
100	5.269	5.323	5.378	5.432	5.487	5.541	5.595	5.650	5.705	5.759
110	5.814	5.868	5.923	5.977	6.032	6.087	6.141	6.196	6.251	6.306
120	6.360	6.415	6.470	6.525	6.579	6.634	6.689	6.744	6.799	6.854
130	6.909	6.964	7.019	7.074	7.129	7.184	7.239	7.294	7.349	7.404
140	7.459	7.514	7.569	7.624	7.679	7.734	7.789	7.844	7.900	7.955
150	8.010	8.065	8.120	8.175	8.231	8.286	8.341	8.396	8.452	8.507
160	8.562	8.618	8.673	8.728	8.783	8.839	8.894	8.949	9.005	9.060
170	9.115	9.171	9.226	9.282	9.337	9.392	9.448	9.503	9.559	9.614
180	9.669	9.725	9.780	9.836	9.891	9.947	10.002	10.057	10.113	10.168
190	10.224	10.279	10.335	10.390	10.446	10.501	10.557	10.612	10.668	10.723

(Continued)

Table 8.6 (Continued)

Temperature (°C)	Thermocouple emf (mV)									
	0	+1	+2	+3	+4	+5	+6	+7	+8	+9
200	10.779	10.834	10.890	10.945	11.001	11.056	11.112	11.167	11.223	11.278
210	11.334	11.389	11.445	11.501	11.556	11.612	11.667	11.723	11.778	11.834
220	11.889	11.945	12.000	12.056	12.111	12.167	12.222	12.278	12.334	12.389
230	12.445	12.500	12.556	12.611	12.667	12.722	12.778	12.833	12.889	12.944
240	13.000	13.056	13.111	13.167	13.222	13.278	13.333	13.389	13.444	13.500
250	13.555	13.611	13.666	13.722	13.777	13.833	13.888	13.944	13.999	14.055
260	14.110	14.166	14.221	14.277	14.332	14.388	14.443	14.499	14.554	14.609
270	14.665	14.720	14.776	14.831	14.887	14.942	14.998	15.053	15.109	15.164
280	15.219	15.275	15.330	15.386	15.441	15.496	15.552	15.607	15.663	15.718
290	15.773	15.829	15.884	15.940	15.995	16.050	16.106	16.161	16.216	16.272
300	16.327	16.383	16.438	16.493	16.549	16.604	16.659	16.715	16.770	16.825
310	16.881	16.936	16.991	17.046	17.102	17.157	17.212	17.268	17.323	17.378
320	17.434	17.489	17.544	17.599	17.655	17.710	17.765	17.820	17.876	17.931
330	17.986	18.041	18.097	18.152	18.207	18.262	18.318	18.373	18.428	18.483
340	18.538	18.594	18.649	18.704	18.759	18.814	18.870	18.925	18.980	19.035
350	19.090	19.146	19.201	19.256	19.311	19.366	19.422	19.477	19.532	19.587
360	19.642	19.697	19.753	19.808	19.863	19.918	19.973	20.028	20.083	20.139
370	20.194	20.249	20.304	20.359	20.414	20.469	20.525	20.580	20.635	20.690
380	20.745	20.800	20.855	20.911	20.966	21.021	21.076	21.131	21.186	21.241
390	21.297	21.352	21.407	21.462	21.517	21.572	21.627	21.683	21.738	21.793
400	21.848	21.903	21.958	22.014	22.069	22.124	22.179	22.234	22.289	22.345
410	22.400	22.455	22.510	22.565	22.620	22.676	22.731	22.786	22.841	22.896
420	22.952	23.007	23.062	23.117	23.172	23.228	23.283	23.338	23.393	23.449
430	23.504	23.559	23.614	23.670	23.725	23.780	23.835	23.891	23.946	24.001
440	24.057	24.112	24.167	24.223	24.278	24.333	24.389	24.444	24.499	24.555
450	24.610	24.665	24.721	24.776	24.832	24.887	24.943	24.998	25.053	25.109
460	25.164	25.220	25.275	25.331	25.386	25.442	25.497	25.553	25.608	25.664
470	25.720	25.775	25.831	25.886	25.942	25.998	26.053	26.109	26.165	26.220
480	26.276	26.332	26.387	26.443	26.499	26.555	26.610	26.666	26.722	26.778
490	26.834	26.889	26.945	27.001	27.057	27.113	27.169	27.225	27.281	27.337
500	27.393	27.449	27.505	27.561	27.617	27.673	27.729	27.785	27.841	27.897
510	27.953	28.010	28.066	28.122	28.178	28.234	28.291	28.347	28.403	28.460
520	28.516	28.572	28.629	28.685	28.741	28.798	28.854	28.911	28.967	29.024
530	29.080	29.137	29.194	29.250	29.307	29.363	29.420	29.477	29.534	29.590
540	29.647	29.704	29.761	29.818	29.874	29.931	29.988	30.045	30.102	30.159
550	30.216	30.273	30.330	30.387	30.444	30.502	30.559	30.616	30.673	30.730
560	30.788	30.845	30.902	30.960	31.017	31.074	31.132	31.189	31.247	31.304
570	31.362	31.419	31.477	31.535	31.592	31.650	31.708	31.766	31.823	31.881
580	31.939	31.997	32.055	32.113	32.171	32.229	32.287	32.345	32.403	32.461
590	32.519	32.577	32.636	32.694	32.752	32.810	32.869	32.927	32.985	33.044
600	33.102	33.161	33.219	33.278	33.337	33.395	33.454	33.513	33.571	33.630
610	33.689	33.748	33.807	33.866	33.925	33.984	34.043	34.102	34.161	34.220
620	34.279	34.338	34.397	34.457	34.516	34.575	34.635	34.694	34.754	34.813
630	34.873	34.932	34.992	35.051	35.111	35.171	35.230	35.290	35.350	35.410

(Continued)

**Table 8.6** (Continued)

Temperature (°C)	Thermocouple emf (mV)									
	0	+1	+2	+3	+4	+5	+6	+7	+8	+9
640	35.470	35.530	35.590	35.650	35.710	35.770	35.830	35.890	35.950	36.010
650	36.071	36.131	36.191	36.252	36.312	36.373	36.433	36.494	36.554	36.615
660	36.675	36.736	36.797	36.858	36.918	36.979	37.040	37.101	37.162	37.223
670	37.284	37.345	37.406	37.467	37.528	37.590	37.651	37.712	37.773	37.835
680	37.896	37.958	38.019	38.081	38.142	38.204	38.265	38.327	38.389	38.450
690	38.512	38.574	38.636	38.698	38.760	38.822	38.884	38.946	39.008	39.070
700	39.132	39.194	39.256	39.318	39.381	39.443	39.505	39.568	39.630	39.693
710	39.755	39.818	39.880	39.943	40.005	40.068	40.131	40.193	40.256	40.319
720	40.382	40.445	40.508	40.570	40.633	40.696	40.759	40.822	40.886	40.949
730	41.012	41.075	41.138	41.201	41.265	41.328	41.391	41.455	41.518	41.581
740	41.645	41.708	41.772	41.835	41.899	41.962	42.026	42.090	42.153	42.217
750	42.281	42.344	42.408	42.472	42.536	42.599	42.663	42.727	42.791	42.855
760	42.919	42.983	43.047	43.110	43.174	43.238	43.303	43.367	43.431	43.495

\*Reference junction at 0°C.